

AMERICAN BRIDGE COMPANY

SKETCH	LINE	NO. PCS.	MARK	MATERIAL		CALCULATED WEIGHT FOR ONE MEMBER	NO. PCS.	ORDERED		SHIPMENTS
				SHAPE	LENGTH FT. INS.			LENGTH FT. INS.	ITEM	
	1									
	2									
	3									
	4									
	5									
	6									
	7									
	8									
	9									
	10									
	11									
	12									
	13									
	14									
	15									
	16									
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	36									
	37									
	38									
	39									
	40									
	41									
	42									
	43									
	44									
	45									
	46									



SHIP IN ADVANCE

SWEDGE BOLTS

PAINT: NO

DATE	NAME	DATE	NAME
SEP 7 1900	ELMIRA	SEP 7 1900	ELMIRA

DRAWINGS
ELMIRA
FABRICATION
ELMIRA

ORDER No.
H3804^M

SHEET No.
C 1

NAME OF STRUCTURE

STATE OF VERMONT SABIN BRIDGE OVER SAXTON'S RIVER WESTMINSTER, VT.

6
2

AMERICAN BRIDGE COMPANY

SKETCH	LINE NO.	NO. PCB.	MARK	MATERIAL		CALCULATED WEIGHT FOR ONE MEMBER	ORDERED			SHIPMENTS
				SHAPE	LENGTH FT. INS.		NO. PCB.	LENGTH FT. INS.	ITEM	
	1									
	2									
	3									
	4									
	5									
	6	18	M3	24" x 129"					Ref 7138	
	7			12-14oz. DUCK						
	8									
	9									
	10									
	11									
	12									
	13									
	14									
	15									
	16									
	17									
	18									
	19									
	20									
	21									
	22									
	23	6	M4	27" x 15					Ref 7188	
	24			12-14oz DUCK						
	25									
	26									
	27									
	28									
	29									
	30									
	31									
	32									
	33									
	34									
	35	1/2		gal. Red Lead Paste					SK	
	36									
	37									
	38									
	39									
	40									
	41									
	42									
	43									
	44									
	45									
	46									

DATE RAMP	DATE 10	DRAWINGS Elmira	ORDER No. H3804 ¹¹	SHEET No. C 2
DATE RET		FABRICATION Elmira		
DATE TRK				

NAME OF STRUCTURE

STATE OF VERMONT SABIN BRIDGE OVER SAXTONS RIVER WESTMINSTER VERMONT

AMERICAN BRIDGE COMPANY

SKETCH	LINE NO.	NO. PCS.	MARK	MATERIAL		CALCULATED WEIGHT FOR ONE MEMBER	ORDERED			SHIPMENTS
				SHAPE	LENGTH FT. INCH.		NO. PCS.	LENGTH FT. INCH.	ITEM	
	1									
	2									
	3									
	4									
	5									
	6									
	7									
Standard Turned Bolts	8	16	X2	1 1/2" Hole	4 1/2	5 1/2			A	
	9	32	Hex. Nuts	1" Top					A	
	10	32	Washers	2 1/2 x 3 x 1/4 Hole					A	
	11	16	X3	1 1/2" Hole	4 1/2	6			A	
	12									
	13									
	14									
	15									
	16									
	17									
	18									
	19									
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	43									
	44									
	45									
	46									

No Paint

DATE	NAME
Aug 9 1910	TK
Aug 9 1910	TK

DRAWINGS
Elmira
FABRICATION
Elmira

ORDER No. H3804M

SHEET No. C3

NAME OF STRUCTURE

STATE OF VERMONT - SABIN BRIDGE OVER SAXTON'S RIVER - WESTMINSTER, VT.

AMERICAN BRIDGE COMPANY

LINE NO.	ACTUAL NUMBER REQ'D.	NO. SHIPPED	DIAM.	RIVETS		BOLTS					GRIP		CALCULATED WEIGHT TOTAL	SHIPMENTS
						LENGTH UNDER HEAD	HEAD	NUT	WASH- ER	TYPE OF BOLT				
1														
2														
3														
4	320	365	3	2 5/8							1 1/2		234	
5	816	910	"	2 5/8							1 3/4		619	
6	2	15	"	3 5/8							1 1/2		11	
7	288	330	"	3 5/8							1 1/2		268	
8	16	30	"	3 5/8							2 1/2		26	
9	8	20	"	4							2 1/2		18	
10	64	80	"	4 1/2							2 3/4		72	
11	174	205	"	4 1/2							2 3/4		197	
12	4	15	"	4 1/2							2 3/4		15	
13	144	170	"	5 1/2							3 1/2		187	
14	24	40	"	5 1/2							3 1/2		46	
15	72	90	"	6 1/2							4 1/4		113	
16														
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42														
43														
44														
45														
46														

FIELD RIVETS AND BOLTS

DATE	10/14/40
NAME	CBC

DATE

DRAWINGS

Elmira

FABRICATION

Elmira

ORDER No.

H-3804M

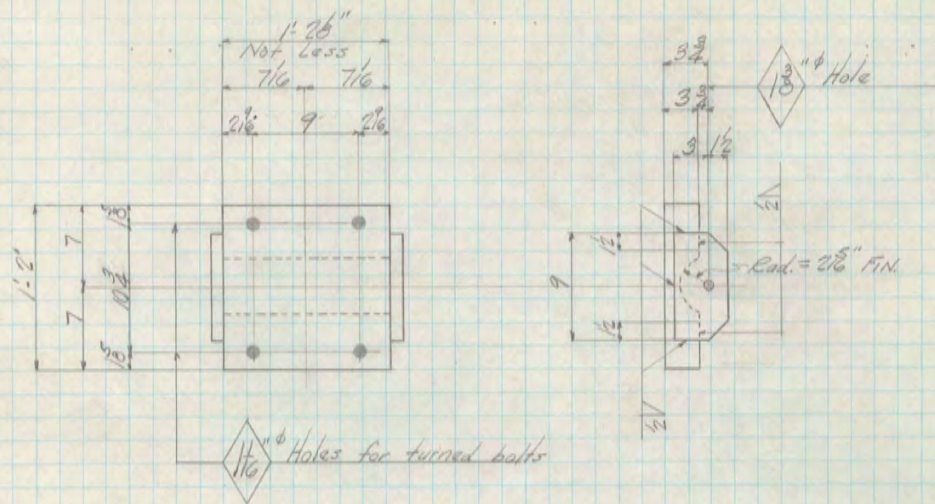
PAGE No.

C4

NAME OF STRUCTURE

State of Vermont - Sabia River Bridge over Saxton's River - Westminster, Vermont

SKETCH SHEET
AMERICAN BRIDGE COMPANY



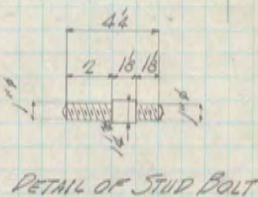
P3

PLATE P3 MUST BE STRAIGHT & TRUE TO DIMENSIONS GIVEN.
PLATE P3 ARE TO BE SHOP BOLTED TO GIRDERS BY SHEETS 1A5, 1B5 & 1C

MATERIAL			MARK	REMARKS FOR USE END. FILE	ORDERED		NO. POS.	MATERIAL		MARK	REMARKS FOR USE END. FILE	ORDERED	
NO. POS.	SHAPE	LENGTH IN. FEET			ITEM	SHAPE		LENGTH IN. FEET	ITEM				
8	PLATES		P3										
8	14 x 3	1 28	pa		S								
16	9 x 1	4 1/2	pb		S								
SHOP PAINT - YES													
SURFACES WELDED IN CONTACT IN SHOP - NO													
FIN. SURFACES - 1 COAT WHITE LEAD & TALLOW													
DRAWING				DATE		MO		DAY		YEAR		ORDER No.	
AS NOTED				CHS		8		12		4		ELMIRA FABRICATION	
				REJ		8		28		4		ELMIRA	
												SHEET No.	
												F 1	

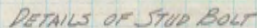
NAME OF STRUCTURE

STATE OF VERMONT SABIN BRIDGE OVER SAKTON'S RIVER WESTMINSTER, VT.



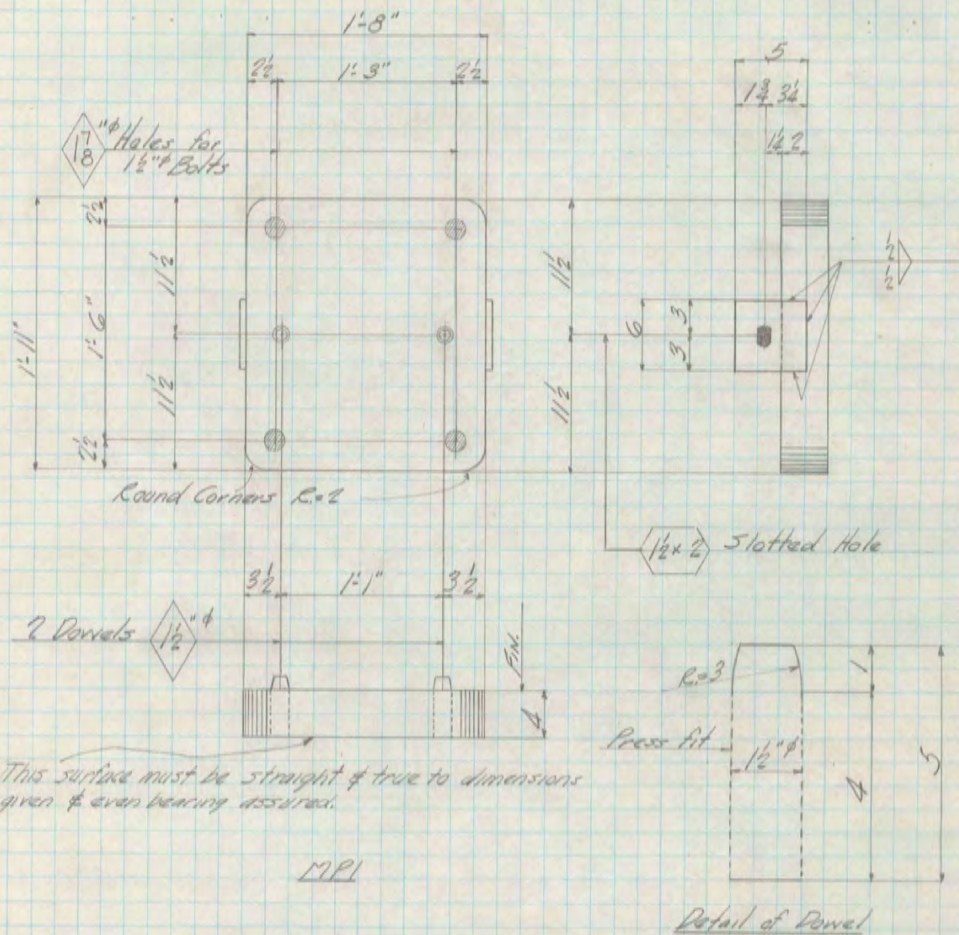
P1

STATE OF VERMONT JABIN Bridge over Jaxon's River WESTMINSTER, VERMONT



SHOP PAINT: YES	Pieces	Holes	DAYS WORK								DATE	DRAWINGS		
SURFACES WELDED IN CONT. IN SHOP-	No	as noted	G.H.S.	8	10	40					19	ELMIRA FABRICATION	ORDER NO.	SHEET No.
P.N. SURFACES: /CONT. WHITE LEAD & TALLOW AS NOTED			F.F.T.	8	28	40						ELMIRA	H3804 ^s	F 2

STATE OF VERMONT JABIN BRIDGE OVER SAXTON'S RIVER WESTMINSTER, VT.



This surface must be straight & true to dimensions given & even bearing assured.

MPI

Detail of Pin

NO. POS.	MATERIAL		MARK	DRAWING WEIGHT FOR ONE SHEET, SHEET	ORDERED		NO. POS.	MATERIAL		MARK	DRAWING WEIGHT FOR ONE SHEET, SHEET	ORDERED	
	SHAPE	LENGTH FT. INCH.			ITEM	SHAPE		LENGTH FT. INCH.	ITEM				
6	MASONRY PLATES		MPI										
12	ANCHORS 1 1/2" DIA.	5	FIN		S								
6	20 x 4	11			104 S								
12	6 x 1	5			A								

SHOP PAINT: YES

SURFACES WELDED IN CONTACT IN SHOP: NO

PIN SURFACES: 1 COAT WHITE LEAD & TALLOW

DATE	BY	CHKD	DATE	BY	CHKD
8/12/40					
8/28/40					

DESIGNED BY
ELMIRA
FEBRICATION
ELMIRA

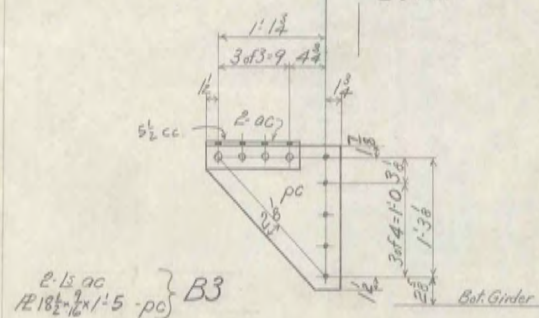
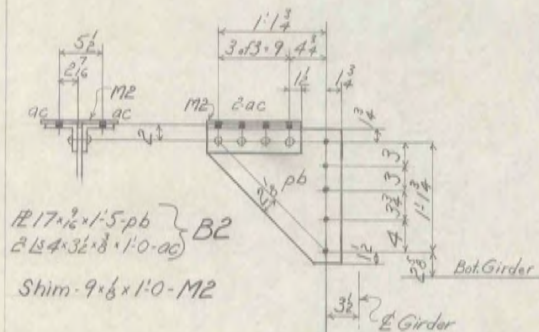
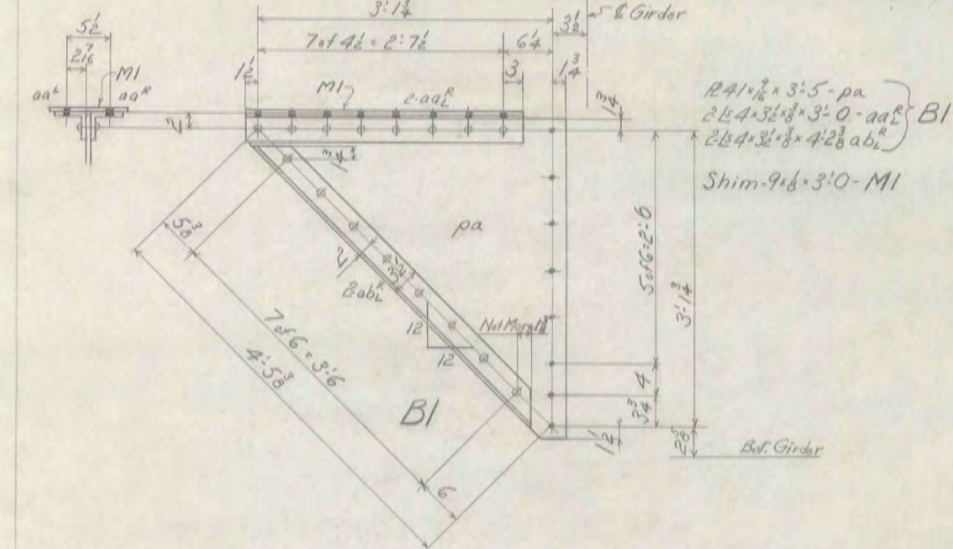
ORDER No. H3904

SHEET No. F 3

STATE OF VERMONT, SAGIN BRIDGE OVER SAXTON'S RIVER WESTMINSTER, VT.

AMERICAN BRIDGE COMPANY

SKETCH SHEET



REQUIRED		
4	BRACKETS	B1
10	"	B2
8	"	B3
8	SHIMS	M1
36	"	M2

Brackets and Shims

PAINT Yes
SHOP

RIVETS
7 15
8 16

BOLTS
8 22 40
9 4 40

NAME OF STRUCTURE

STATE OF VERMONT - SABIN BRIDGE OVER SAXTON'S RIVER - WESTMINSTER, VERMONT

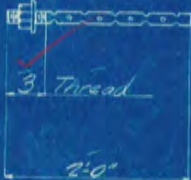
DATE
K.G.O. 8 22 40
G.D.W. 9 4 40

GRANDS
Elmira
Elmira

SHOP BILL
ORDER NO.
H3804

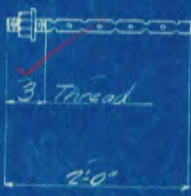
B1
SHEET NO.
F4

AMERICAN BRIDGE COMPANY

SKETCH	LINE NO.	NO. PCS.	MARK	MATERIAL		CALCULATED WEIGHT FOR ONE MEMBER	ORDERED			SHIPMENTS	
				SHAPE	LENGTH		NO. PCS.	LENGTH	ITEM		
					FT. INS.			FT. INS.			
 3 Thread 2'-0"	1										
	2										
	3										
	4										
	5										
	6										
	7										
	8										
	9										
	10	32	X1	1/2"	Bolt	20					A
	11	32	Wash	3/8"	1/2"	10					A
	12	32	Hex Nut	1/2"	10						A
	13										
	14										
	15										
	16										
	17										
	18										
	19										
	20										
	21										
	22										
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	39										
	40										
	41										
	42										
	43										
	44										
	45										
	46										

SHIP IN ADVANCE

OK
Was
8/12/40



SHIP IN ADVANCE

OK
Wm
8/12/40

CP

INERGE BOLTS
PAINT: NO

DATE
NAME
SIGN

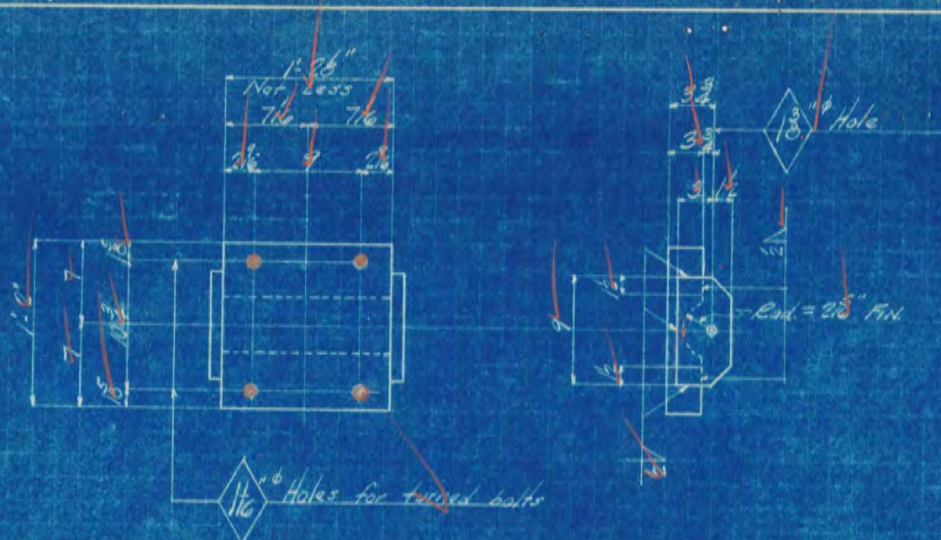
DATE
DRAWINGS
ELMIRA
FABRICATION
ELMIRA

ORDER No.
H3804

SHEET No.
C 1

STATE OF VERMONT SABIN BRIDGE OVER SAXTON'S RIVER WESTMINSTER, VT. 6

SKETCH SHEET
AMERICAN BRIDGE COMPANY



P3

PLATES P3 MUST BE STRAIGHT & TRUE TO DIMENSIONS GIVEN.
PLATES P3 ARE TO BE SHIP BOLTED TO SHEET PILES IN SHEETS 1A, 1B & 1C

OK
LMB

NO. PCS.	MATERIAL		MARK	CALCULATED WEIGHT FOR ONE SHIP. PIECE	ORDERED		NO. PCS.	MATERIAL		MARK	CALCULATED WEIGHT FOR ONE SHIP. PIECE	ORDERED													
	SHAPE	LENGTH FT. INCH.			ITEM	SHAPE		LENGTH FT. INCH.	ITEM																
8	PLATE	1 1/2	P3																						
8	14 x 3	1 1/2	P3																						
16	9 x 1	1 1/2	P3																						
SHIP PAINT - YES																									
SURFACES WELDED IN CONTACT OR SHIP - NO																									
FIN. DETAILS - 1/8" MIN. LEAD & FOLLOW																									
<table border="1"> <thead> <tr> <th>DATE</th> <th>NAME</th> <th>DATE</th> <th>NAME</th> </tr> </thead> <tbody> <tr> <td>5/22/22</td> <td>ELMIRA</td> <td>5/22/22</td> <td>ELMIRA</td> </tr> <tr> <td>5/22/22</td> <td>ELMIRA</td> <td>5/22/22</td> <td>ELMIRA</td> </tr> </tbody> </table>														DATE	NAME	DATE	NAME	5/22/22	ELMIRA	5/22/22	ELMIRA	5/22/22	ELMIRA	5/22/22	ELMIRA
DATE	NAME	DATE	NAME																						
5/22/22	ELMIRA	5/22/22	ELMIRA																						
5/22/22	ELMIRA	5/22/22	ELMIRA																						
<table border="1"> <thead> <tr> <th>DATE</th> <th>NAME</th> </tr> </thead> <tbody> <tr> <td>5/22/22</td> <td>ELMIRA</td> </tr> <tr> <td>5/22/22</td> <td>ELMIRA</td> </tr> </tbody> </table>										DATE	NAME	5/22/22	ELMIRA	5/22/22	ELMIRA	ORDER No. A3804		SHEET No. P1							
DATE	NAME																								
5/22/22	ELMIRA																								
5/22/22	ELMIRA																								
NAME OF STRUCTURE STATE OF VERMONT JERIN BRIDGE OVER JAXON'S RIVER WESTMINSTER, VT.																									

AMERICAN BRIDGE COMPANY

SKETCH	LINE NO.	NO. PCS.	MARK	MATERIAL		CALCULATED WEIGHT FOR ONE MEMBER	ORDERED			SHIPMENTS
				SHAPE	LENGTH FT. INCH.		NO. PCS.	LENGTH FT. INCH.	ITEM	
	1									
	2									
	3									
	4									
	5									
	6	18	M3	24" x 149"						
	7			12-14oz. DUCK						
	8									
	9									
	10									
	11									
	12									
	13									
	14									
	15									
	16									
	17									
	18									
	19									
	20									
	21									
	22									
	23	6	M4	27" x 15						
	24			12-14oz DUCK						
	25									
	26									
	27									
	28									
	29									
	30									
	31									
	32									
	33									
	34									
	35	2	gal. Red Lead Paint							
	36									
	37									
	38									
	39									
	40									
	41									
	42									
	43									
	44									
	45									
	46									

OK
LHB

DATE NAME J.E.T.	DATE 19	DRAWINGS Elmira	ORDER No. H3804 ¹¹	SHEET No. C 2
NAME OF STRUCTURE				

STATE OF VERMONT SABIN BRIDGE OVER SAXTON'S RIVER WESTMINSTER VERMONT

AMERICAN BRIDGE COMPANY

SKETCH	LINE NO.	NO. PCS.	MARK	MATERIAL		CALCULATED WEIGHT FOR ONE MEMBER	ORDERED			SHIPMENTS
				SHAPE	LENGTH FT. INCH.		NO. PCS.	LENGTH FT. INCH.	ITEM	
	1									
	2									
	3									
	4									
	5									
	6									
	7									
Standard Turned Bolts	8	16	X2	1 1/2" Hole	4 1/2"	54				
	9	32	Hex. Nuts	1" Top						
	10	32	Washers	2 3/4" x 1 1/2" Hole						
	11	16	X3	1 1/2" Hole	4 1/2"	6				
	12									
	13									
	14									
	15									
	16									
	17									
	18									
	19									
	20									
	21									
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	46									

Standard Turned Bolts

OK
DMD
9/14/40

No Paint

DATE	NAME	DATE
9 4 40	ADG	
9 4 40	TWK	

DRAWINGS
Elmira
FABRICATION
Elmira

ORDER No.
H3804

SHEET No.
C3

NAME OF STRUCTURE

STATE OF VERMONT - SABIN BRIDGE OVER SAXTON'S RIVER - WESTMINSTER, VT. 2

AMERICAN BRIDGE COMPANY

DETAIL OF STUD BOLT

[illegible]

SHOP PAINT:- YES

Some packs weighed in contrast in India. No

Ex-Triples/ Cat Nite/ 12 & 7pm

RIVETS & BOLTS

[illegible]

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100
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DATE	DRAW
------	------

NAME _____

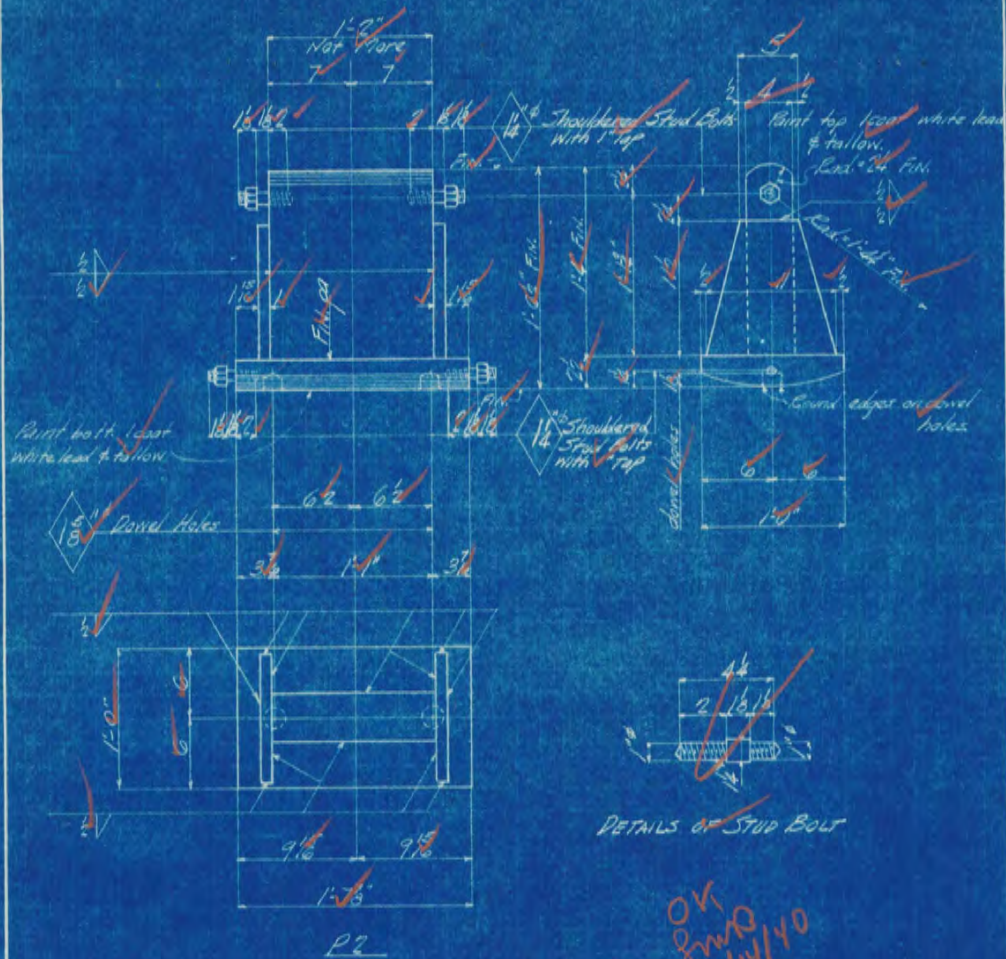
1000

100

100

STATE	COUNTY	CITY/TOWN	NAME OF STRUCTURE
STATE OF VERMONT	JACKSON	BRIDGE OVER JANTON'S CREEK	WATKINSON, VERMONT

SKETCH SHEET
AMERICAN BRIDGE COMPANY

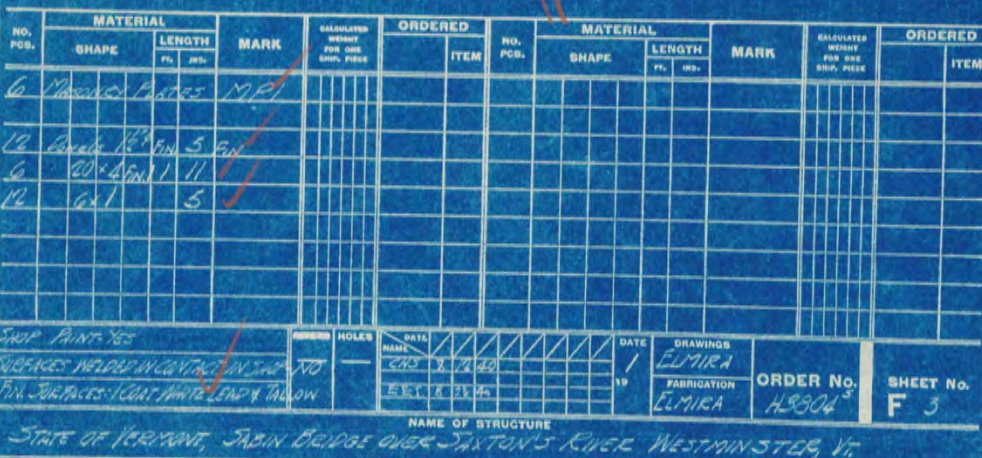


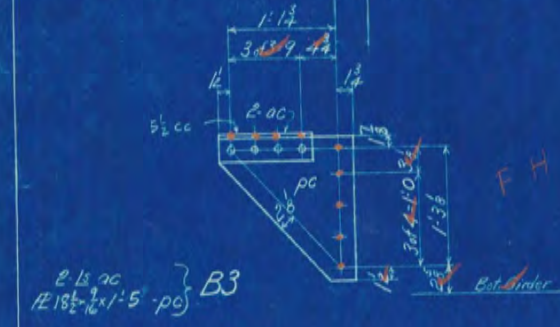
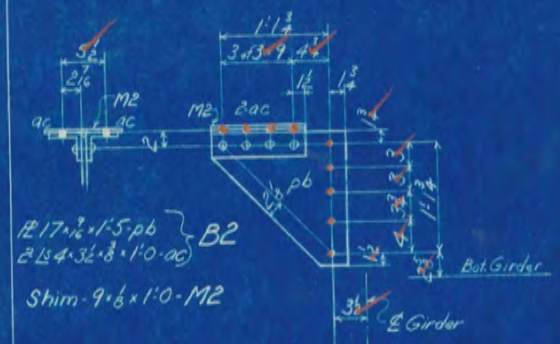
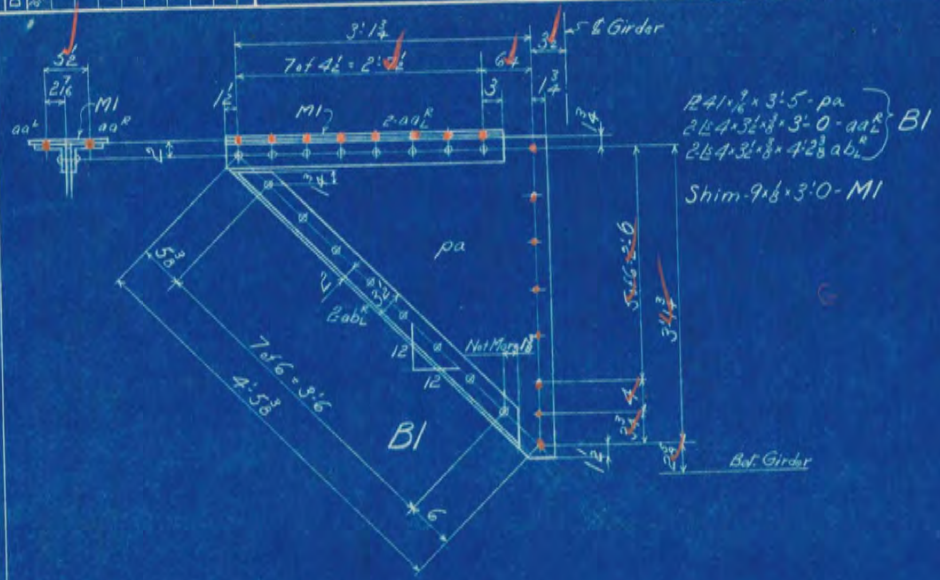
DETAILS OF STUD BOLT

OK
BWP
9/14/40

MATERIAL				ORDERED		MATERIAL				ORDERED	
NO. POS.	SHAPE	LENGTH	MARK	CALCULATED WEIGHT FOR ONE SHIP. PIECE	ITEM	NO. POS.	SHAPE	LENGTH	MARK	CALCULATED WEIGHT FOR ONE SHIP. PIECE	ITEM
		FT. INCH.						FT. INCH.			
6	EXP. RIBBON		P2								
6	14 x 4	1 4	Fin. P2								
12	11 x 1	1 1/2	Fin. 1 pb								
6	10 x 2 1/2	1 7/8	pc								
24	3/4" Dia. 1 1/2"	4 1/2									
24	Hex Nuts 1" top										
SHIP. PAINT: YES											
SURFACES WELDED IN CONT. IN SHIP- NO											
FIN. SURFACES: 100% WHITE LEAD & FOLLOW IN AS											
HOLES				DATE				DATE			
24				NAME				1			
24				2/23 9 10 40				19			
24				REV 5 43 40				DRAWINGS			
								E.M. HEN			
								FABRICATION			
								E.M. HEN			
ORDER No. H3804								SHEET No. F 2			

STATE OF VERMONT JACOB BRIDGE OVER JACOB'S RIVER WESTMINSTER, VT.

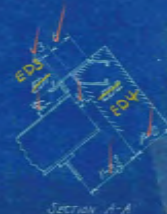
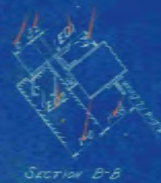
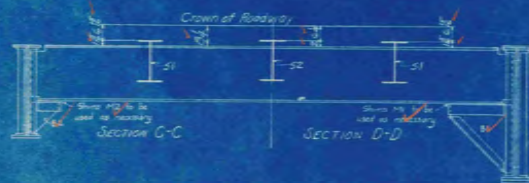
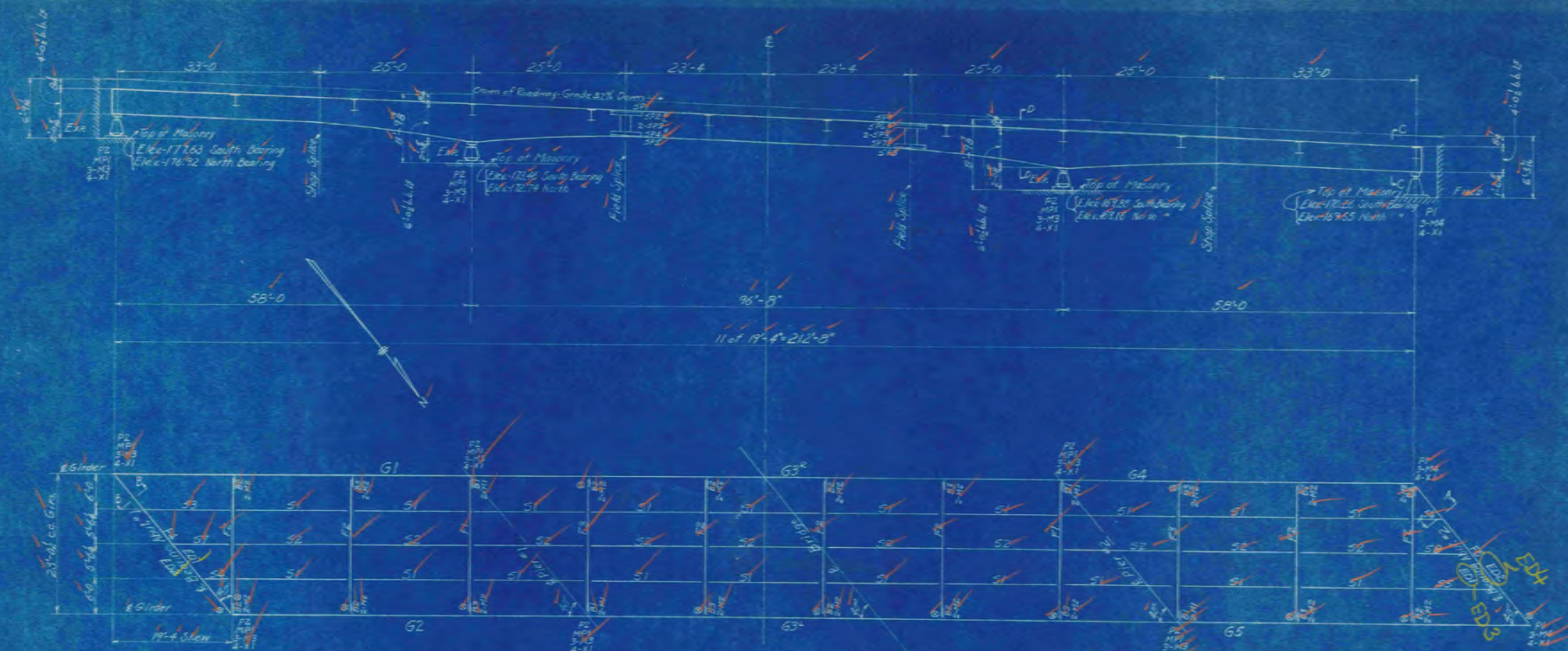




REQUIRED		
4	BRACKETS	B1
10	"	B2
8	"	B3
8	SHIMS	M1
36	"	M2

LMB
9/13/40

Brackets and Shims PAINT Yes Shop CONTACT SURFACES Yes	RIVETS 7 8	HOLES 15 16	DATE AUG 2 1940 1940	DATE 19	DRAWINGS Elmira FABRICATION Elmira	ORDER No. H3804	SHEET No. F4
	NAME OF STRUCTURE STATE OF VERMONT - SABIN BRIDGE OVER SAXTON'S RIVER - WESTMINSTER, VERMONT						



LIST OF SHEETS	
E1	Mainway Plan
E2	Erection Diagram
G1	Girders
G2	End Deck
G3	End Deck
G4	Anchor Bolts
G5	Duck
G6	Turned Bolts
G7	Shoes
G8	Shoes
G9	Shoes
G10	Shoes
G11	Shoes
G12	Shoes
G13	Shoes
G14	Shoes
G15	Shoes
G16	Shoes
G17	Shoes
G18	Shoes
G19	Shoes
G20	Shoes
G21	Shoes
G22	Shoes
G23	Shoes
G24	Shoes
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G28	Shoes
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G87	Shoes
G88	Shoes
G89	Shoes
G90	Shoes
G91	Shoes
G92	Shoes
G93	Shoes
G94	Shoes
G95	Shoes
G96	Shoes
G97	Shoes
G98	Shoes
G99	Shoes
G100	Shoes

Note:
Field Connections Riveted

STATE OF VERMONT
SABIN BRIDGE
WESTMINSTER, VT.

ERECTOR COMPANY

AMERICAN BRIDGE COMPANY

DRAWING MADE AT: ELIZABETH, N.J.

WORK FURNISHED BY: ELIZABETH, N.J.

IN CHARGE OF: MALONEY

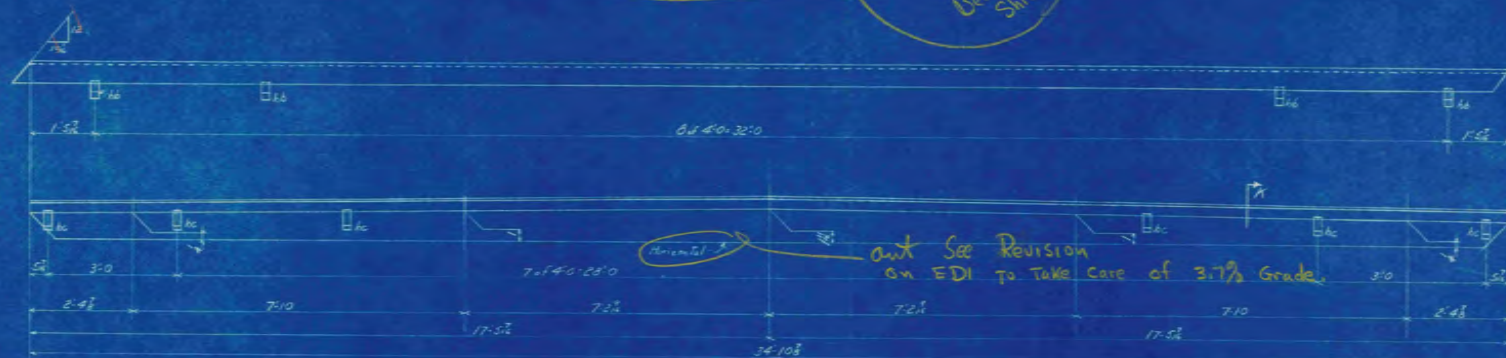
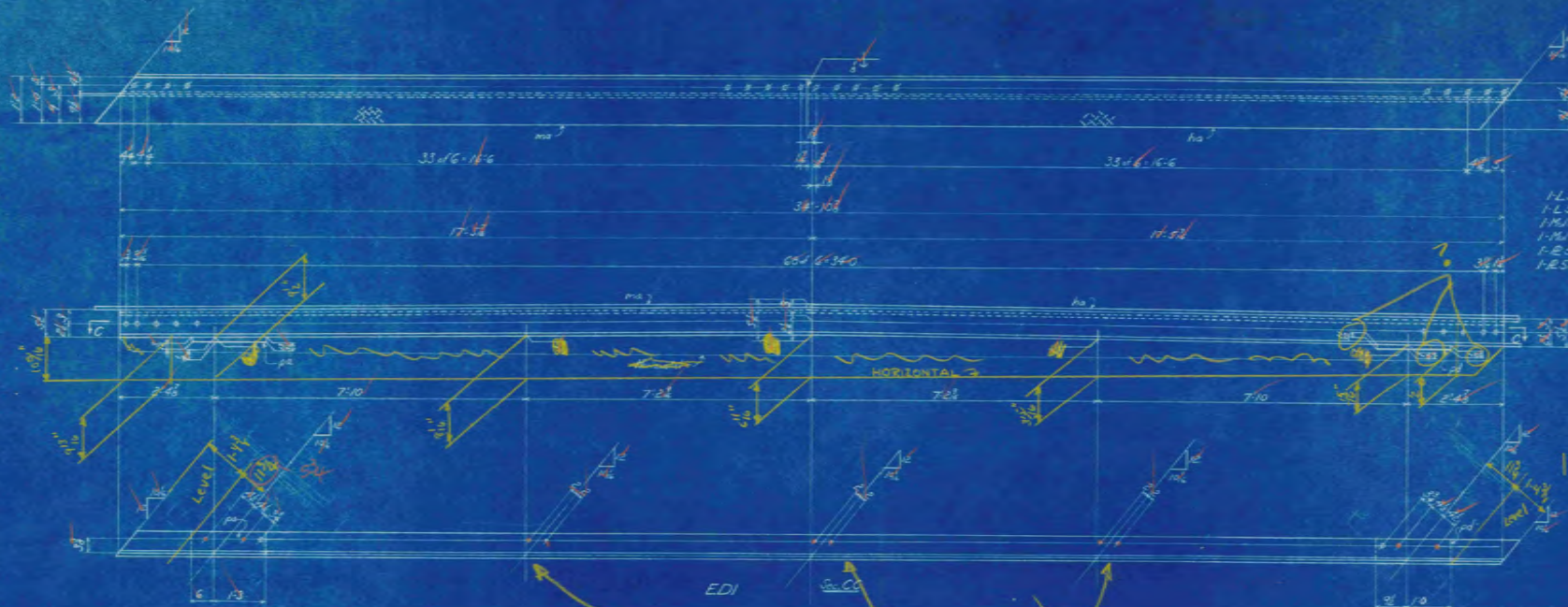
DRAWN BY: C.S.B. DATE: 8-15-40

CHECKED BY: DATE:

ORDER No. H3604 SHEET No. E2

DRAWN, CHECKED BY SJW DATE 7-8-89

ORDER No. _____ SHEET No. _____



1-L 5x5x1/4 35'2 1/2"
10-Bx12x1/4 9'-0"
9-Bx12x1/4 10'-0"
ED2

STATE OF VERMONT
GRAN BRIDGE OVER SUTTON'S RIVER
WESTMINSTER, VERMONT

END DIMS

AMERICAN BRIDGE COMPANY

DRAWING MADE AT: Elmira PLANT

WORK FABRICATED AT: Elmira PLANT

IN CHARGE OF: McIntyre

DRAWN BY: J.S.S. DATE: 8-24-40

CHECKED BY: J.S.S. DATE: 9-1-40

ORDER NO. H3804 SHEET NO. 3

Notes:
Rivets: 7"
Holes: 1 1/8"
Paint: Yes
Surfaces riveted in contact in shop: Yes
Surfaces riveted in contact in shop: No
Surfaces riveted in contact in field or in contact with concrete: Yes

CONTRACT NUMBER

AMERICAN BRIDGE COMPANY

DRAWINGS MADE AT Elmora PLANT

WORK FABRICATED AT Elmora PLANT

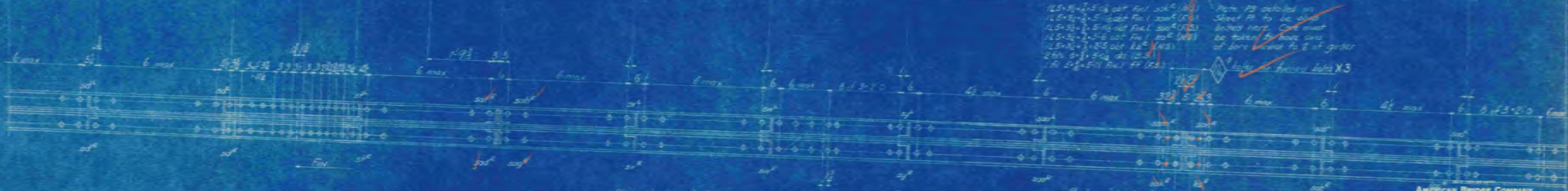
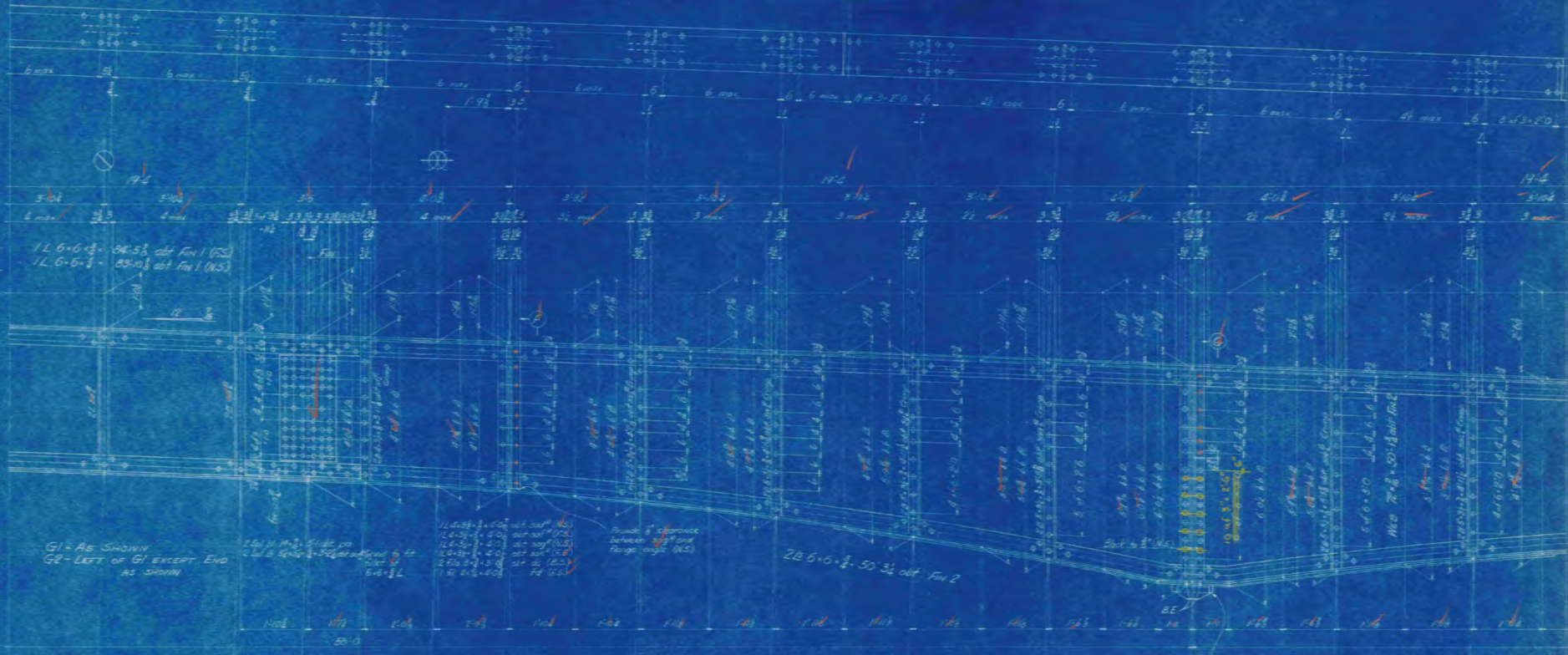
IN CHARGE OF McDonough

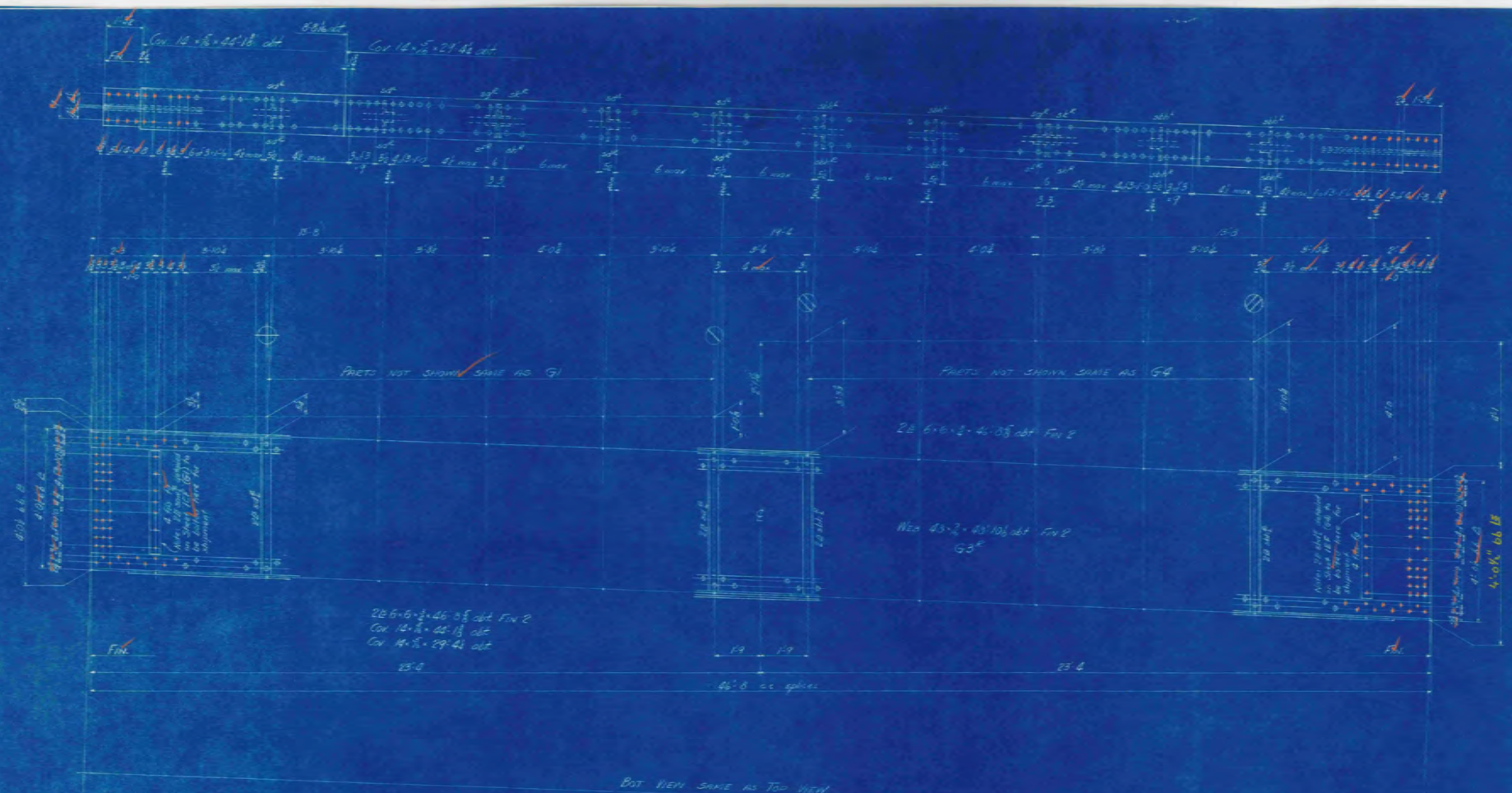
DRAWN MADE BY R.M.D. DATE 7-1-43

DRAWN CHECKED BY T.J.K. DATE 7-5-43

ORDER No.	SHEET No.
H3325 ^R	1AF

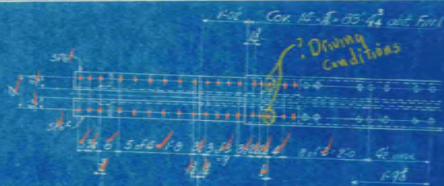
49-3 1/2' det. Cov. 10.5-20-35 det.





STATE OF VERMONT
SABIN BRIDGE OVER SAKTUNG RIVER
NEWTOWN VERMONT
GIDDERS

AMERICAN BRIDGE COMPANY
DRAWINGS MADE AT: BRIDGE PLANT
WORK FABRICATED AT: BRIDGE PLANT
IN CHARGE OF: BRIDGE
DRAWN BY: P.H.H. DATE: 6/1/10
CHECKED BY: T.H. DATE: 6/1/10
ORDER NO. 13304 SHEET NO. 10F

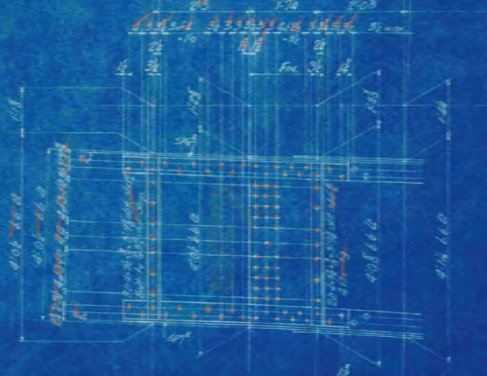


Cov. 14'-0" x 20'-3 1/2" det. Full

7 Drawing Conditions

Cov. 14'-0" x 20'-3 1/2" det.

4079 - PARTS NOT SHOWN SAME AS FOR G1

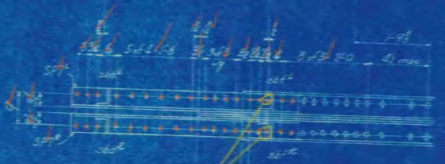


See 12'-0" x 50'-3 1/2" det. Full

24 5'-6" x 50'-3 1/2" det. Full

2 5'-6" x 50'-3 1/2" det. Full

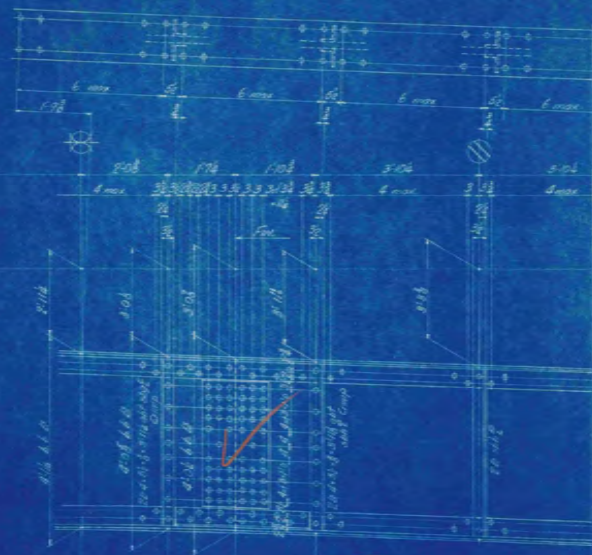
2 5'-6" x 50'-3 1/2" det. Full



7 Drawing Conditions

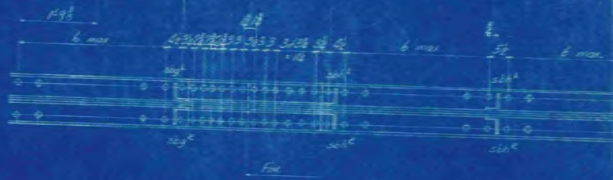
Cov. 14'-0" x 20'-3 1/2" det. Full

Cov. 14'-0" x 20'-3 1/2" det.



2 5'-6" x 50'-3 1/2" det. Full

25'-0" E. spans to E. drawing



STATE OF VERMONT
SABIN BRIDGE OVER SUTTON'S RIVER
WESTMINSTER, VERMONT
GILBERT

AMERICAN BRIDGE COMPANY
DRAWINGS MADE AT PLANT PLANT
WORK FABRICATED AT PLANT PLANT
IN CHARGE OF PLANT PLANT
DRAWN BY PLANT DATE PLANT
DRAWN CHECKED BY PLANT DATE PLANT

ORDER No. 14304 SHEET No. 1EF